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Design of Linkage Systems to Draw Specified Plane Curves

Polynomials, Kinematics and Robotics: A Conference Honoring Charles Wampler, University of Notre Dame, June 5-7, 2017

Kinematic Synthesis and Innovation



Kinematic synthesis of robotic systems is part of the design process.

Massachusetts Institute of Technology, Design Process

- 1) Identify Needs
 - What's the problem?
- 2) Information Phase
 - What exists?
- 3) Stakeholder Phase
 - What's wanted? And who wants it?
- 4) Planning/Operational Research
 - What's realistic? What limits us?
- 5) Hazard Analyses
 - What's safe? (What can go wrong?)
- 6) Specifications
 - What's required?

- 7) Creative Design
 - Ideation

- 8) Conceptual Design
 Potential solutions
- 9) Prototype Design
 - Create a version of the preferred design
- 10) Verification
 - Does it work? If not, redesign

Institute for Design at Stanford University, Design Thinking



Drawing a Straight Line



James Watt (1775) used a straight-line linkage to provide double-acting expansion in the steam engine.





Kempe's Universality Theorem



Mathematicians Michael Kapovich and John Millson provided what is recognized as the first complete proof of **Kempe's Universality Theorem**



PERGAMON

Topology 41 (2002) 1051-1107

www.elsevier.com/locate/top

TOPOLOGY

Universality theorems for configuration of planar linkages

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Saxena provides a useful demonstration of the design process to obtain a linkage consisting of 48 links and 70 joints to draw the curve:

C = (x-y)(x+y+2a) = 0

Saxena, A.: Kempe's linkages and the universality theorem. Resonance March, 220–237 (2011)



Theorem 11.2. Let $f = f(z, \overline{z}), f : \mathbb{C} \to \mathbb{R}$ be a polynomial function of the variables z, \overline{z} and $\Gamma := f^{-1}(0) \subset \mathbb{C}$ be a real-algebraic curve. Pick an open (in the classical topology)

bounded subset $U \subset \Gamma$. Then there is a closed \mathbb{C} -functional linkage \mathcal{L}_0 so that the input map

Freudenstein's Path Synthesis



BERNARD ROTH Assistant Professor, Department of

Mechanical Engineering, Stanford University, Stanford, Calif. Assoc. Mem. ASME

FERDINAND FREUDENSTEIN Professor, Department of Mechanical Engineering, Columbia University, New York, N. Y. Mem. ASME Synthesis of Path-Generating Mechanisms by Numerical Methods'

Algebraic methods in kinematic synthesis are extended to cases in which the development of iterative numerical procedures are required. Algorithms are developed for the numerical solution of nonlinear, simultaneous, algebraic equations. Convergence is obtained without the need for a "good" initial approximation.

The theory is applied to the nine-point path synthesis of geared five-bar motion, in terms of which four-bar motion may be considered as a special case.

Introduction

I_{HE} approximate synthesis of a given path by use of hinged mechanisms has been studied extensively in connection with four-bar mechanisms. Analytical [1]² and graphical [2] solutions have been obtained for the problem specified in terms of five precision points and four crank angles; however, problems specified in terms of nine points (and no angles) have not been previously solved. Two published *formulations* of the nine-point path-synthesis problem are known to the authors [2, 3]. Both are for the four-bar mechanism; however, in the first no attempt is made to solve the equations, and in the second the suggested method of solution seems incomplete.

In this investigation we consider geared five-bar mechanisms, Fig. 1. Since they can generate a large variety of coupler curves [4, 5, 6], these linkages can be used for the solution of varied and complex design problems [7]. Their analysis is more involved than that of four-bar mechanisms, which can be considered as a special case of the geared five-bar—both mechanisms have equivalent coupler curves when the gear ratio is plus one [8, 9, 10, 11]. Previous geared five-bar path syntheses consist of a graphical-design procedure based on the two-degree-of-freedom property of the five-bar "loop" [12], and two analytical formulations of the prescribed erank-rotation problem [13, 19].

Four-bar linkages have (single) coupler links whose both hinge points describe a circular path. In contrast, five-bar linkages

parameters are eliminated at the start and the closure equations reduced to one (nonlinear) equation per precision condition [3]. Secondly, mathematical methods were developed in order to obtain convergence of the numerical iterations used in solving these equations. These mathematical methods, which are included in a digital computer program, contain the following new features:

1 The "bootstrap" procedure—this essentially eliminates the need for a "good" initial approximation.

2 The "position interchange" procedure—this reformulates the problem in order to eliminate the cause of nonconvergence. 3 The "quality-index-control" procedure—this assures con-

³ The "quality-index-control" procedure—this assures convergence to solutions characterized by a reasonable ratio of maximum to minimum link length.

The Theory of Path Synthesis

Definition. Dimensional kinematic synthesis is the procedure of determining the dimensions of a mechanism from the required motion. When the synthesis is phrased in terms of generating a given curve, the procedure is called path synthesis.

Usually one does not attempt to generate the given curve exactly. In fact, only a limited class of motions could be so generated [18, 22], and in general it suffices if within a desired interval the generated curve is a good approximation to the given one. In this paper the approximate path-synthesis problem is formulated by specifying the location of the *precision points*

B. Roth and F. Freudenstein, **1963** "Synthesis of Path-Generating Mechanisms by Numerical Methods," ASME Journal of Engineering for Industry, 85:298-304, 1963.

IBM 7090 digital computer: \$3m, 36bit, 32k core memory

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Introduction

The approximate synthesis of a given path by use of fourbar linkages has been studied extensively. Formulations in terms of four or five precision points along with specifications on crank angles or the position of the hinges of the mechanism have been solved (Freudenstein and Sandor, 1959; Shigley and Uicker, 1980; Erdman and Sandor, 1984; Morgan and Wampler, 1989; Subbian and Flugrad, 1989). However, the problem of finding four-bar linkages whose coupler curve passes through nine precision points, which was formulated as early as 1923 (Alt), has until now defied complete solution. Since nine general precision points is the largest number that can be prescribed, this formulation gives a designer maximum control

Complete Solution of the Nine-Point Path Synthesis Problem for Four-Bar Linkages

The problem of finding all four-bar linkages whose coupler curve passes through nine prescribed points has been a longstanding unsolved problem in kinematics. Using a combination of classical elimination, multihomogeneous variables, and numerical polynomial continuation, we show that there are generically 1442 nondegenerate solutions along with their Roberts cognates, for a total of 4326 distinct solutions. Moreover, a computer algorithm that computes all solutions for any given nine points has been developed.

> of degenerate solutions. By the theory of "parameter polynomial continuation" (Morgan and Sommese, 1989), we may ignore all the degenerate solutions and use only the nondegenerate ones as start points in subsequent continuations to find all nondegenerate solutions to any other problem of the class. Thus, we have not only established the generic number of nondegenerate solutions to the problem, but also have developed an efficient computer algorithm for finding them.

> In any particular example, not all of the $1442 \times 3 = 4326$ solutions are useful. Most give linkages with complex link lengths, whereas others give real linkages that exhibit branch or order defects, or that have poor transmission angles, etc.

C. W. Wampler, A. J. Sommese, and A. P. Morgan, **1992**. "Complete solution of the nine-point path synthesis problem for four-bar linkages," Journal of Mechanical Design, 114(1):153-159.

or order defects, it is often difficult to find an acceptable solution by trial-and-error procedures. Only by finding all The most concise formulation of the problem is obtained

The entire computational cost of the numerical reduction was 331.9 hours of CPU time on an IBM 3081. (The IBM 3081 is about 1/3 as fast as an IBM 3090.) Fortunately, that is a one-time only expense, and subsequent solutions of the problem cost only a small fraction as much.

20 quadratic polynomials, total degree of d=2²⁰=1,048,576, multi-homogeneous degree d=286,720. Today generic four-bar path synthesis is solved in minutes, and the parameter homotopy runs in seconds.

Unsolved: Six-bar Path Synthesis



N=15 points on a trajectory yields 154 quadratic equations in 154 unknowns.

Total degree $d=2^{154}$ or $d=2.3x10^{46}$.

Beyond our current computation capabilities.



Normalization conditions and three pairs of loop equations:

- (b) Six-bar linkage guides a natural walking trajectory.

urve.

$$\begin{aligned} \mathcal{A}_{j}: & \begin{cases} Q_{j}(D-A)+U_{j}(H-D)+T_{j}(P_{0}-H)=P_{j}-A, \\ \bar{Q}_{j}(\bar{D}-\bar{A})+\bar{U}_{j}(\bar{H}-\bar{D})+\bar{T}_{j}(\bar{P}_{0}-\bar{H})=\bar{P}_{j}-\bar{A}, \end{cases} & j=1,\ldots,N-1, \\ \mathcal{B}_{j}: & \begin{cases} R_{j}(G-C)+U_{j}(H-G)+T_{j}(P_{0}-H)=P_{j}-C, \\ \bar{R}_{j}(\bar{G}-\bar{C})+\bar{U}_{j}(\bar{H}-\bar{G})+\bar{T}_{j}(\bar{P}_{0}-\bar{H})=\bar{P}_{j}-\bar{C}, \end{cases} & j=1,\ldots,N-1, \\ \mathcal{C}_{j}: & \begin{cases} S_{j}(F-B)+T_{j}(P_{0}-F)=P_{j}-B, \\ \bar{S}_{j}(\bar{F}-\bar{B})+\bar{T}_{j}(\bar{P}_{0}-\bar{F})=\bar{P}_{j}-\bar{B}, \end{cases} & j=1,\ldots,N-1. \end{aligned}$$

Solved: Six-bar Function Generation





M. Plecnik and J. M. McCarthy, "Computational Design of Stephenson II Six-bar Function Generators for 11 Accuracy Points," ASME Journal of Mechanisms and Robotics, Vol 8(1), February 2016.

Modified Six-bar Path Synthesis



Path synthesis can be transformed to synthesis of a function generator



4. Solve the synthesis equations for 11 point Stephenson II function generators

5. Attach the function generator to the RR chain

Walking Machines



Theo Jansen designed an eight-bar linkage for the legs of his Strandbeest

We can design a six-bar linkage with a similar walking gait





Different Gaits



Once the general homotopy is solved, parameter homotopies execute rapidly.

Here are results for other foot trajectories



Prototype Walker



One of the leg designs was manufactured as a compliant linkage

Lasercut polypropylene

Used to build a robot about 30 cm in length





Wings Instead of Legs



Mechanically controlled serial chain that reproduces the wing-tip trajectory of the black-billed magpie.





Data obtained from Tobalske and Dial high speed video footage of a black-billed magpie flying

	Wrist		Wingtip			
	{X,	Υ,	Z}	{X,	Υ,	Z}
1	{1.79,	0.80,	3.55}	{5.58 <i>,</i>	-2.87,	9.37}
2	{3.11,	-0.05,	1.61}	{8.97 <i>,</i>	-0.04,	6.52}
3	{3.37,	-0.61,	-0.24}	{10.77 <i>,</i>	0.68,	2.26}
4	{2.98,	-0.30,	-1.18}	{9.63 <i>,</i>	0.68,	-1.10}
5	{2.10,	0.14,	-1.40}	{5.49 <i>,</i>	-1.08,	-6.33}
6	{1.48,	0.26,	-0.46}	{1.66,	-2.14,	-7.49}
7	{0.91,	0.48,	1.08}	{1.35,	-5.62,	-3.92}
8	{0.57,	0.89,	2.24}	{2.67,	-5.66,	3.42}

B. Tobalske, and K. Dial, 1996. "Flight kinematics of black-billed magpies and pigeons over a wide range of speeds," The Journal of Experimental Biology, 199(2):263-280.

Mechanically Driven Spatial Chain



A TRR spatial chain was selected to model the magpie wing



Driving Six-bar Linkages



The four target functions and the six-bar linkages that generate them



Biomimetic Movement



Solutions of the synthesis polynomials for each of the four target functions $\psi_A = f_A(\mathbf{\phi}), \ \psi_B = f_B(\mathbf{\phi}), \ \psi_C = f_C(\mathbf{\phi}), \ \psi_D = f_D(\mathbf{\phi})$

	Binary Driven			
	ψ_A	ψ_B	ψ_C	ψ_D
Linkage solutions	11428	7215	12870	11693
Design Candidates	6068	4012	7363	5775
11 point mechanisms	0	0	3	0
10 point mechanisms	0	0	12	0
9 point mechanisms	0	7	95	4
8 point mechanisms	21	54	246	95
Feasible designs	21	61	356	99
Synthesis computation time (hr)	2.2	2.0	2.5	2.2
Analysis computation time (hr)	20.2	13.4	25.6	19.1



As many as 45x10⁶ possible wing linkage designs.

Hovering Wing Movement





Design and Manufacturing of Flapping Wing Mechanisms for Micro Air Vehicles

Miquel Balta¹, Khaled A. Ahmed², Peter L. Wang³, J. Michael McCarthy⁴ and Haithem E. Taha⁵ University of California Irvine, Irvine, CA, 92617

I. Introduction

Over the last decade, Flapping Wing Micro Air Vehicles have been the aim of many of the most important researches of the scientist community. The possibility of creating a machine similar to a hummingbird or an insect has fascinated more than one generation. Thanks to the technology progression and the dedication of a great number

of passionate researchers, this dream can now become real. There have bee universities or organizations. For example, one of the smallest FWMA' However, there is one design which has been over the rest: DARPA's FWMA' DARPA (Defense Advance Research Project Agency) has set the defini

that the maximum dimension does not exceed 15 cm. These miniature vehicl and surveillance as well as many other applications. A special type of MAVs birds or insects (depending on the size). Flapping insects exploit uncongenerate high lift at ultra-low Reynolds numbers. They also exploit unconstabilize their bodies in flight and overcome gust disturbances.

In spite of the fact that DARPA has designed a FWMAV with great qua from the University of California, Irvine has revealed that FWMAVs c "Vibrational Controllability and Stability of FWMAV" require from a new

recently a new project about FWMAV has started at the University of California, invited in the open control of an undergraduate team whose aim is to create a FWMAV and apply to it this new research. Under the advice of Prof Haithem Taha and Prof. Michael McCarthy, there are great expectations to succeed.

The goal of F.W.M.A.V. Project is to design, build, and fly a Flapping-Type Micro Air Vehicle that is capable of hovering (similar to large insects or some birds). Nevertheless, there are some differences between this FWMAV

and the rest that has been done until now. These differences are shown in the main specifications of the Project. These are the following:

- Have a dimensions less than 15 cm in length, width, or height.
- Fly for more than 1 minute hovering.
- 2 degrees of freedom: Upward and Pitch.

ard and Pitch.

Balta,M.,Ahmed,K.A.,Wang,P.L.,McCarthy,J.M., and Taha, H. E., 2017. "Design and manufacturing of flapping wing mechanisms for micro air vehicles". In 58th AIAA/ASCE/AHS/ ASC Structures, Structural Dynamics, and Materials Conference, p. 0509.



MATERIALS

Another Look at Mechanical Computation



Replace Kempe's linkages for addition, negation, multiplication and translation with the equivalent elements:

Use mechanical computation: a bevel gear differential to add angles, and cable drives to reverse, multiply and translate





Bevel gear differential to add.











Cable drives to reverse, multiply and translate.



Drawing Algebraic Curves

 $\left\{\begin{array}{c} \\ +\pi \end{array}\right) \\ =0 \\ \end{array}$

Alex Kobel (http://www.a-kobel.de/kempe/)

Link Number	Link Length	Phase	Angular Velocity
L ₁	1.25	0	θ
L ₂	1.25	90	ф
L ₃	0.5	0	20
L_4	0.5	180	2ф
L ₅	0.25	0	30
L ₆	0.25	270	Зф
L ₇	1	90	θ-φ
L ₈	1	90	θ+φ
L _g	0.75	-180	θ-2φ
L ₁₀	0.75	180	θ+2φ
L ₁₁	0.75	-90	20-ф
L ₁₂	0.75	90	2 0+ φ

$f(x,y) = x^3 - y^2 - x + 1 = 0$	$\mathbf{P} = \begin{cases} x(\theta, \phi) \\ y(\theta, \phi) \end{cases} = \begin{cases} L_1 \cos \theta + L_2 \cos \phi \\ L_1 \sin \theta + L_2 \sin \phi \end{cases}$

$$f(\theta,\phi) = \frac{5}{4}\cos\theta + \frac{5}{4}\cos\phi + \frac{1}{2}\cos2\theta + \frac{1}{2}\cos2\phi + \frac{1}{4}\cos3\theta + \frac{1}{4}\cos3\phi + \cos(\theta - \phi + \pi) + \cos(\theta + \phi) + \frac{3}{4}\cos(\theta - 2\phi) + \frac{3}{4}\cos(\theta + 2\phi) + \frac{3}{4}\cos(2\theta - \phi) + \frac{3}{4}\cos(2\theta + \phi) = 0$$



Mechanical Fourier Series



1. A closed parameterized curve, f(t)=(x(t), y(t)), has a Fourier series expansion of the coordinate functions, x(t) and y(t);

- 2. Scotch yoke mechanisms generate cosine and sine terms, add using a belt and pulleys;
- 3. Combine the movements of x and y coordinates to draw the curve.



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x(t)\\y(t)\end{array}\\ \end{array} = \left\{ \begin{array}{l}
12\sin t + 4\sin(-\pi + 3t)\\13\sin(\frac{\pi}{2} + t) + 5\sin(\frac{3\pi}{2} + 2t) + 2\sin(\frac{3\pi}{2} + 3t) + \sin(\frac{3\pi}{2} + 4t) \end{array} \right\} = \left\{ \begin{array}{l}
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Curves Defined by Points



The Discrete Fourier Transform of boundary points yields a trigonometric curve *z*(*t*)=(*x*(*t*), *y*(*t*)).



The logo boundary of 3235 points yielded 19 terms for x(t) and y(t).

Epicycles: The Trifolium Curve MECHANISMS FOR THE **GENERATION OF** PLANE CURVES ACADEMICIAN I. I. ARTOBOLEVSKII ACADEMY OF SCIENCES OF THE U.S.S.R. Translated by R. D. WILLS Translation edited by W. JOHNSON JESSOR OF MECHANICAL ENGINEERING MANCHESTER COLLEGE OF SCIENCE AND TECHNOLOGY Jur. 1. 6669 PERGAMON PRESS $(x^{2} + y^{2})(y^{2} + x(x + a)) = 4axy^{2}.$ OXFORD · LONDON · EDINBURGH · NEW YORK PARIS · FRANKFURT 1964





Epicycles: The Coupled Serial Chain



The Butterfly mechanism draws the Butterfly curve:

 $\mathbf{z}(t) = \begin{cases} x(t) \\ y(t) \end{cases} = \begin{cases} 9\cos(t) + 0.75\cos(3t) - 1.25\cos(5t) + 0.65\sin(2t) + 2.4\sin(4t) + 0.25\sin(6t) - 1.2\sin(8t) - 0.2\sin(10t) \\ -0.5 + 1.65\cos(2t) + 0.1\cos(4t) - 2.25\cos(6t) + 0.8\cos(8t) + 0.2\cos(10t) + 5\sin(t) + 3.25\sin(3t) - 1.25\sin(5t) \end{cases}$



Y. Liu and J. M. McCarthy, "Design of Mechanisms to Draw Trigonometric Plane Curves," special issue "Selected Papers from the IDETC 2016," Journal of Mechanisms and Robotics, April 2017, Vol 9(2). doi: 10.1115/1.4035882

The Trigonometric Bezier Curve



A cubic Bezier curve is defined by four control points.

$$\mathbf{r}(t) = (1-t)^3 \mathbf{P}_0 + 3(1-t)^2 t \mathbf{P}_1 + 3(1-t)t^2 \mathbf{P}_2 + t^3 \mathbf{P}_3, \quad 0 \le t \le 1.$$

A cubic Trigonometric Bezier curve can be defined by the same four control points.

$$s(t,\lambda) = (1 - \sin\frac{\pi t}{2})^2 (1 - \lambda \sin\frac{\pi t}{2}) \mathbf{P}_0 + \sin\frac{\pi t}{2} (1 - \sin\frac{\pi t}{2}) (2 + \lambda (1 - \sin\frac{\pi t}{2})) \mathbf{P}_1 + \cos\frac{\pi t}{2} (1 - \cos\frac{\pi t}{2}) (2 + \lambda (1 - \cos\frac{\pi t}{2})) \mathbf{P}_2 + (1 - \cos\frac{\pi t}{2})^2 (1 - \lambda \cos\frac{\pi t}{2}) \mathbf{P}_3, 0 \le t \le 1.$$

The shape parameter provides adjustment of the shape of the trigonometric Bezier curve to fit the original Bezier curve.

Y. Liu and J. M. McCarthy, "Design of a Linkage to Draw a Bezier Curve." Submitted to Mechanism and Machine Theory.



A Linkage Signs Your Name





Each of the serial chains is driven by the same input.

The system has one degree-of-freedom



A Linkage Writes Chinese

7

Each of the serial chains is driven by the same input.

The system has one degree-of-freedom



Linkage 2



Inventors



GY INV













Conclusions



- Path synthesis of a four-bar coupler curve through nine points has been solved. Path synthesis of a six-bar coupler curve through 15 points is unsolved, because is beyond our computational capabilities.
- Kempe's Universality Theorem, proves the existence of a drawing linkage for every algebraic curve, but the construction yields complex systems with hundreds of links for a cubic curve.
- * Fourier approximation yields trigonometric plane curves that can be drawn by a coupled serial chain.
- * Trigonometric cubic Bezier curves can be drawn by four-link coupled serial chains. Thus, a one degree-of-freedom linkage system can sign your name and write cursive Chinese.
- Kinematic synthesis of robotic systems to draw curves contributes to design innovation.
 Opportunities are as varied as stroke rehabilitation, disaster relief, vehicle suspensions, and walking and flying robots.

Thank you, do you have any questions?